

CO₂ to biofuels at Argos

To address the urgency of the climate crisis, a wide range of CCUS technology pathways are being explored by the cement industry. One of these options is the use of microalgae to capture CO₂ and transform it into valuable products. Over the past 10 years, Argos has been researching and scaling up the use of microalgae. Recently, the company has been testing a group of technologies to capture CO₂ directly from the cement plant smokestack using photobioreactors (PBRs) and transform the resulting microalgal biomass into biofuels.

■ by **Daniel Duque, Gabriel Jaime Vargas**, Cementos Argos, Colombia, and **Lucas Moreno Kristiansen**, Argos USA

Climate change is quickly becoming one of the most crucial challenges we face as a society. As consensus continues to grow, the scientific community, business, community leaders and politicians from across the ideological spectrum agree that the potential consequences of an increase of 1-2 °C in global average temperatures would be catastrophic. Rising temperatures will put our planet in dangerous territory in terms of biodiversity, ecosystems, severe weather events both measured in frequency and amplitude, economic impact and increasingly on human life losses.¹

Climate change is a complex issue where science does not have all the answers and where we still do not have all the solutions, especially not the technology, today to meet our goals to control an increasing global temperature. However, we understand the relationship between CO₂ emissions, global warming and climate change, and the amount cement production contributes to these emissions globally. Depending on certain variables used in the analysis process, cement production is attributed to around 6-7 per cent of global anthropogenic CO₂ emissions.²

Future strategies

In general, most cement industry participants are committed to addressing the industry's impact and working to lower or even get to net-zero CO₂ emissions by 2050 throughout the value chain to offer carbon-neutral concrete. Through various global and local groups, associations and individual company contributions, the cement industry has developed strategies to reduce its CO₂ emissions at different stages of the lifecycle of both cement and concrete. These strategies

Figure 1: current carbon capture utilisation and storage projects (CCUS) around the world⁵



“Climate change is a complex issue where science does not have all the answers and where we still do not have all the solutions, especially not the technology, today to meet our goals to control an increasing global temperature.”

are supported by a range of technologies that are at different levels of development. The International Energy Agency (IEA) forecast that to reach net-zero emissions by 2070, 60 per cent of the cumulative CO₂ emissions from cement production should be avoided thanks to carbon capture, use and sequestration (CCUS) technologies.

To reach the goal by 2070, the global cement industry would need to install a CCUS facility at a cement plant with an average capacity of 2Mta every week. By 2070, 80 per cent of clinker production facilities could have a CCUS unit capturing a total of 40Gt of CO₂.³ This

Figure 2: CCU pathway from microalgae to biofuels

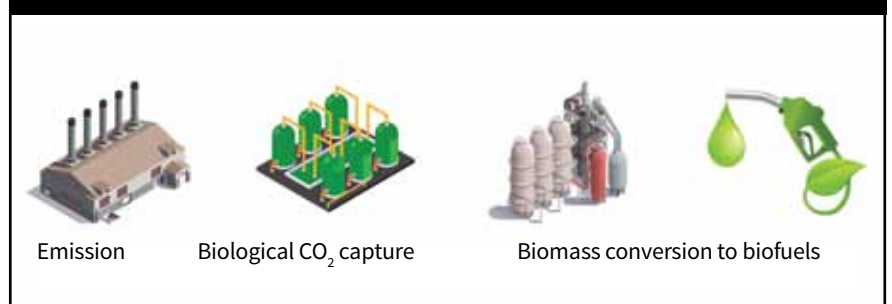


Figure 3: flat panel PBR developed by CarbonBioCapture and tested under real operating conditions at Argos' cement plant in Cartagena, Colombia, using Argos' developed process and growing medium. Tubular PBRs are used for inoculation



Figure 4: microalgae test bench at Argos' Innovation Center located at the campus of the University EAFIT in Medellin, Colombia



would be an immense challenge for the industry as CCUS technologies are still in development. As of 2020 there were 21 large-scale commercial CCUS facilities, with a combined capture capacity of 40Mta of CO₂ (see Figure 1).⁴

A wide range of CCUS technology pathways have been proposed and investigated, developed and scaled up by various industry players. The magnitude and urgency of the climate change crisis calls for an approach that considers a range of technology options that could be used to reduce industry emissions to target levels. One of these technology options is the use of microorganisms, called microalgae, to capture CO₂ and convert it into useful products.

The microalgae pathway

Microalgae have been the subject of multiple studies and have been of great interest at certain points in time, only to

be half-forgotten as the trials did not live up to expected results. As new production, farming and new knowledge has been developed, microalgae are again a suitable option to capture CO₂ and convert the biomass into valuable products at acceptable capex levels and operating costs. Microalgae have the potential to capture CO₂ that is today 10-50 times greater than other plants.⁶ Moreover, the biomass they produce can be used in a wide range of products such as plastics, carbohydrates, lipids, proteins, fertilisers and fuels, among others.⁷

Over the past 10 years, Argos has been researching and scaling up the use of microalgae to capture CO₂ and transform it into valuable products from point source locations, such as cement, power generation plants or other concentrated CO₂ producing industries. Recently, Argos has been testing a group of technologies to capture CO₂ directly from the cement plant

“In general, most cement industry participants are committed to addressing the industry’s impact and working to lower or even get to net-zero CO₂ emissions by 2050 throughout the value chain to offer carbon-neutral concrete.”

smokestack using photobioreactors (PBRs) and transform the resulting microalgal biomass into biofuels.

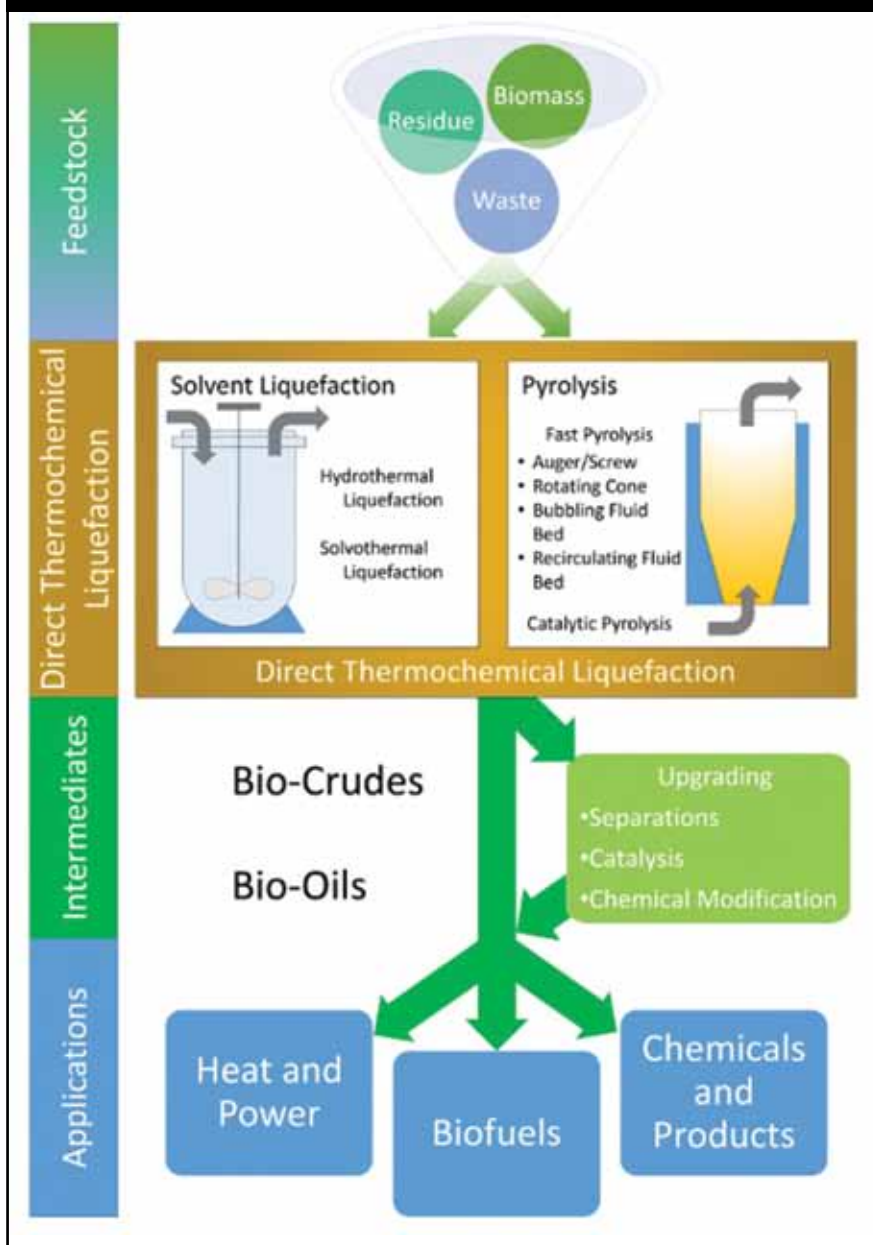
Current focus

Argos's current focus is to use the produced biomass as feedstock for biofuel production. It is driven by two market drivers:

1. Hard-to-decarbonise sectors such as aviation, long-haul trucking and marine industries will grow in demand for renewable energy options, which is likely to include liquid fuels as the required energy density is not met by battery technology.
2. The volume of biomass that must be produced to achieve a tangible impact on CO₂ emissions reduction requires a product line that is of similar size and global reach.

Using microalgae to capture CO₂ and turn it into biofuels relies on various technologies to achieve the required techno-economic performances for successful implementation. A key element in biomass production is the system to grow the microalgae and achieve an efficient biological CO₂ capture. Different technologies of PBR are currently available in the market and have been tested by Argos. For the last two years, Argos has tested a flat panel-type PBR (see Figure 3) at its Cartagena cement plant in Colombia. The flat panel system is designed to stimulate photosynthesis performance and increase biomass yield, ie, CO₂ capture rates, growth-driving nutrients availability and growing medium heat distribution. Cement production exhaust gases are injected into the panels designed to maximise CO₂ capture and biomass growth by optimising internal fluid dynamics, light absorption at all points of the PBR and algae use of nutrients for fast growth.

Figure 5: the larger field that studies the conversion of biomass into renewable energy is known as bioenergy. The figure shows the direct thermochemical pathway⁸



At the Cartagena plant, the PBRs are directly connected to the smokestack flue gases and used directly without treatment. Microalgae strains and handling developed by Argos have shown impressive adaptation to direct flue gas exposure, having obtained average biomass productivities of 32g/m²/day, which in terms of CO₂ capture equates to around 290t/ha/year. For comparison, 1ha of trees captures up to 10t of CO₂ per year. This productivity has been achieved by combining the growing conditions (light, temperature, humidity), PBR design, microalgae strains and growing process and medium developed by Argos and its research partners, ie, Universidad de Antioquia Universidad EAFIT and others over time.

Biomass to biofuels

Further developments to reach commercial viability are focussed on the conversion of biomass into biofuels. To reach this point, Argos has teamed up with the University of Antioquia, Colombia, to develop a process based on direct thermochemical liquefaction and, particularly, a process for solvent liquefaction of the biomass (see Figure 5).

So far, based on batch-scale trials, optimum conditions of temperature, pressure, time, solvent compositions and solvent to biomass proportions have been defined to obtain a biocrude with good quality and at a cost in line with expected projection from institutions such as the Bioenergy Technologies Office at

the Department of Energy of the United States⁹. These optimum conditions have delivered a biocrude yield of 0.63, which in CO₂ terms equates to 2.9 biocrude barrels per tonne of CO₂, placing our results in the upper levels of productivity reported in available literature.

Further, the obtained biocrude was successfully upgraded, obtaining 30 per cent of light fraction and 40 per cent mid-fraction, yielding high-value liquid fuels through well-known refining processes and facilities.

A cradle-to-gate lifecycle assessment for 1kg of diesel was developed. System boundaries included in the assessment are: biomass production, solvent liquefaction and biocrude upgrading. The resulting Global Warming Potential has a value of -3.11g CO₂/g of diesel, showing the positive CO₂ capture potential for this technology pathway for the cement and other concentrated point emission industries.

Testing, integrating and upscaling technologies

Argos continues to work with research and industry partners on testing, integrating and upscaling the technologies with a view of reaching commercial scale and cost feasibility in the near future. ■

BIBLIOGRAPHY

- ¹ GATES, B (2021) *How to avoid a climate disaster*. New York, USA: Alfred A Knopf, 256p.
- ² SCHNEIDER, M (2019) 'The cement industry on the way to a low-carbon future' in: *Cement and concrete research*, 124, p1-19.
- ³ IEA (2020) 'Energy Technology Perspectives 2020' <https://www.iea.org/reports/energy-technology-perspectives-2020> [Accessed 12 September 2020].
- ⁴ IEA (2020) 'CCUS in Clean Energy Transition' <https://www.iea.org/reports/ccus-in-clean-energy-transitions> [Accessed 20 July 2020].
- ⁵ IEA (2021) 'About CCUS' <https://www.iea.org/reports/about-ccus> [Accessed 22 July 2021].
- ⁶ ROJAS, D, VARGAS, G AND MORALES, JG (2017) 'La alternativa biotecnológica para mitigar los gases de efecto invernadero procedentes de la industria cementera,' in: *Cemento y Concreto de Iberoamérica y el Caribe*, 4, p50-56.
- ⁷ HEPBURN, C, ADLEN, E, BEDDINGTON, J, CARTER, EA, FUSS, S, MAC DOWELL, N, MINX, JC, SMITH, P AND WILLIAMS, CK (2019) 'The technological and economic prospects for CO₂ utilisation,' in: *Nature*, 575, p87-97.
- ⁸ IEA (sd) 'Task 34: Direct Thermochemical Liquefaction' <https://task34.ieabioenergy.com> [Accessed 21 July 2021].
- ⁹ US DEPARTMENT OF ENERGY – OFFICE OF ENERGY EFFICIENCY & RENEWABLE ENERGY (2019) 'Bioenergy Technologies Office 2019 R&D State of Technology' <https://www.energy.gov/eere/bioenergy/downloads/bioenergy-technologies-office-2019-rd-state-technology> [Accessed 28 May 2021].



Delivering business insight, market knowledge and technical expertise to the global cement industry.

SUBSCRIPTION PACKAGE INCLUDES



MONTHLY MAGAZINE

12 issues of the cement industry's leading publication, delivered direct to your desk by First Class Airmail with early access to the digital magazine via CemNet.com.



FULL SUBSCRIBER ACCESS TO CEMNET.COM

The ultimate source of industry news, technical reports and statistics



FREE HANDBOOK

The Cement Plant Operations Handbook, 7th Edition.



ICR SUBSCRIBER DISCOUNTS

on all other reference works published by ICR.



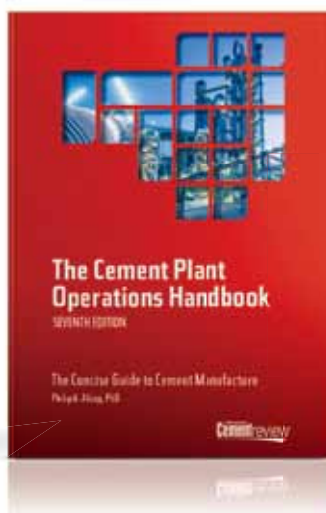
BUILDING BULLETIN NEWSLETTER

Monthly newsletter covering the latest developments in the building materials sector – complimentary to all ICR subscribers.



ICR SUBSCRIBER APP

via App Store or Google play



INCLUDES
FREE
HANDBOOK

READ
ICR magazine
anywhere, anytime

SEARCH
the ICR archive of
digital back issues

ACCESS
premium articles

WATCH
video presentations
in high-definition



Subscribe online at
www.CemNet.com/subscribe

GBP 205 / USD 315 / EUR 260